Work Orde September-27-13	r ID 107643			*107	7643*							Page 1
Revision ID:	D3043-041		A	Accept	*N900	<u>040</u>	100	)*	Setup	Start Stop	ı vı,	S1*
	Step Weldment LH									жор	*N:	S2*
	10/07/13 Start Qt	=	*1*		Cust Item I	D:						
Required Date: Reference:	10/07/13 Req'd Q	ty: 1.00	*1*		Customer:							
Approvals:	Process Plan: Mt		13-09-30	Tooling:	<b>D</b>	ate:			Run	Start	*N	R1*
	QC:	Date:		<b>SPC (Y/N):</b>	D	ate:				Stop	*N	R2*
Sequence ID/ Work Center II	Operatio Descripti			Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr											
D3043	Rev A											
100	r Ed			0.00					_	ſ		N
*100* Large Fab	Large Fab			0.00					_ J	)		
Large Fab		Memo 1-Cut D2622-120 extru table setup DT8185-G 2-Deburr and bevel end			s using cutting				·			13.10.
110	QC6- Inspe	ect dimensions to drawing	3	0.00	1							
*110*					PC 13.10			IX	_	K		
QC Quality Control		Memo		0.00	PC 13.10	. 31			- 4			
120				0.00								12
*120*	Large Fab	•							(	<b>3</b>		
Large Fab  Large Fab		Memo 1-Weld 1 End Cap & N	Aounting Lugs 2	0.00 s per OSI 004 & Dwg	D3043 Using				,	/		13-11-13
Large 1 av												181119
		AR AL ROD Batch 2-Grind Fwd End Cap	weld flush	7165							•	A 18.11

Ae 18:11.19

NCR:	Yes	/	No	

### MADE ODDED NON CONFORMANCE / LIDDATE

DQA: \_\_\_\_\_Date: \_\_\_\_\_\_

NCR: Y	es / No				WORK ORDER NON-		aroki	MANCE / OPL	DATE	QA Closed:	Date:	:
Work Orde	ŕ:				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Part N	***************************************				Rework Scrap	<u> </u>	ı	Skid-tube Machining	Crosstube Small Fab	-1	Water Jet d. Eng. Coor.	Engineering Quality
NCR N	0		·		Use-as-is Work Order Update	]		noforming Large Fab	Finishing Composite	Rec/Stoi	re/Packaging Supplier	Other
Root				Descr	iption of work order update	T	nitial	Act	ion	Sign &		
Cause	Date	Step	Qty		or Non-conformance	Ch	ief Eng	Descr	ription	Date	Verification	QC Inspector
oc/Data quip/Tooling												
perator Naterial											·	
etup	-											
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rocess												
upplier			Ì									
raining												
Inapproved												
			·			FAUL	T CATE	GORY				
Landin	g Gear			_	General					-		_
	Bendin	-		<u> </u>	Bend		Grain			Ovalized		Pressure/Forced
1	Centre	Not Conce	ntric to	o/s	BOM/Route	Ш	Hardwa	re		Over/Under	tolerance	Temperature/Cure
1	Cracks				Broken/Damaged	_ ⊢		on Incomplete		Part Incorred	<del>-</del>	Weld
1	_	d/Crimped		L	Burrs			ions Incomplete/U	Jnclear	Part Lost/Mi	ssing	Wrong Stock Pulled
ļ	<b>⊣</b>	Cuffs Contamination Maintenance								Part Moved		
	Heat Tr				Countersink	_	Mislabe			Positioned V		_
ļ		ion Strip ir	Tube	<u> </u>	Cut Too Short	-	Misread	i		Power Loss/	Surge	Other
1	<b></b>   ''	in Bend		L	Drill Holes	-	Offset					·
		Waves in		n	Drawing		1	Calibration				
1		g Sequence			Finish.		Out of S	Sequence				
l	Wave/	Twist in Tu	be		Folio		Outside	Dimensions				

Work Order ID 107643

# \*107643\*

Page 2

13-11-23 DGL

September-27-13 1:05:12 PM Item ID: D3043-041 Accept Setup Start \*N900040100\* **Revision ID:** Item Name: Step Weldment LH Start Qty: 1.00 **Start Date:** 10/07/13 **Cust Item ID: Req'd Qty:** 1.00 Required Date: 10/07/13 **Customer:** Reference: Run Tooling: Process Plan: Date: Approvals: Date: Stop SPC (Y/N): Date: Date: Reject Insp. Operation Set Up/ Tool ID Tool # Plan Sequence ID/ Accept Reject Work Center ID Qty Qty **Description** Code Number Stamp **Run Hours** 130 QC9- Inspect visual per QSI004- Fusion Welds 0.00 <del>68-6</del> \*120\* 13-11.22 SVC 0.00 Memo Quality Control 68-6 QC5- Inspect part completeness to step on W/O 0.00 140 \*140\* @ 18.11.22 0.00 Memo Quality Control Chemical Conversion Coat per QSI005 4.1 0.00150

0.00

Memo

Hand Finishing

\*150\*

HandFinish .

										DQA:	Date:	
NCR: Y	es / No				WORK ORDER NON-C	ON	<b>VFORN</b>	ANCE / UPI	DATE			
										QA Closed:	Date:	· · · · · · · · · · · · · · · · · · ·
Work Orde	\r.				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
WOIK OIGE	··· — ····				Rework	1		Skid-tube	Crosstube		Water Jet	Engineering
Part N	lo.				Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality
	-				Use-as-is		Therm	noforming	Finishing	Rec/Sto	re/Packaging	Other
NCR N	lo	<del></del>		<del></del>	Work Order Update	]	1	Large Fab	Composite		Supplier	
Root				Descri	ption of work order update	11	nitial	Act	tion	Sign &		
Cause	Date	Step	Qty	(	or Non-conformance	Ch	ief Eng	Desci	ription	Date	Verification	QC Inspector
Doc/Data												
Equip/Tooling												
Operator												
Material												
Setup												
Other												
Process				,								
Supplier												
Training						1				:		
Unapproved												
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Landir	ng Gear		,		General		_					_
	Bending				Bend		Grain			Ovalized		Pressure/Forced
	Centre N	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged	П	Inspecti	on Incomplete		Part Incorre	ct	Weld
	Crushed	/Crimped			Burrs		Instruct	ions Incomplete/I	Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled
	Cuffs				Contamination		Mainte	nance		Part Moved		_
	Heat Tre	at			Countersink	П	Mislabe	led		Positioned V	Vrong	
	Inspection	n Strip in	Tube		Cut Too Short		Misread	I		Power Loss/	Surge	Other
	Ripples in	n Bend			Drill Holes		Offset			•		

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

## \*107643\*

Page 3

September-27-13 1:05:12 PM

Accept \*N900040100\* Item ID: D3043-041 Setup Start **Revision ID:** Stop Step Weldment LH Item Name: 10/07/13 Start Qty: 1.00 **Start Date: Cust Item ID:** Req'd Qty: 1.00 Required Date: 10/07/13 **Customer:** Reference: Run Process Plan: \_\_\_\_ Date: Tooling: Approvals: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Qty Work Center ID Description Code Qty Number Stamp **Run Hours** 0.00 160 Large Fab \*160\* 0.00 Large Fab Memo 1-1-Weld 1 End Cap as per QSI 004 & Dwg D3043 Large Fab AR AL ROD Batch: 123928 2-Inspect for foreign object as per QSI 024 3-Grind Fwd End Cap weld flush OC10- Inspect visual per OSI004- ground welds 0.00 170 DAS D 8-8-19-03 QC 0.00 9-89 Memo Quality Control 180 QC5- Inspect part completeness to step on W/O 0.00 DAS \*120\* W B-17-03 0.00 QC Memo Quality Control

												DQA:	Da	ite: ˌ	
NCR: Y	es/	/ No				WORK ORDER NON-O	COI	VFORM	MANCE / UP	DATE					
												QA Closed:	Da	te:	
Work Orde	ar.					DISPOSITION				AGAINST I	DE	PARTMENT	PROCESS		
Work Orde	-''-					Rework	1		Skid-tube	Crosstube			Water Jet		Engineering
Part N	No.					Scrap	1		Machining	Small Fab	$\dashv$	Pro	d. Eng. Coor.	$\vdash$	Quality
	•					Use-as-is	1		noforming	Finishing		4	e/Packaging	$\vdash$	Other
NCR N	١o.					Work Order Update	1	1	Large Fab	Composite			Supplier		
														_	
Root					Descri	ption of work order update	1	Initial	·	tion	ĺ	Sign &			
Cause		Date	Step	Qty	•	or Non-conformance	Cr	nief Eng	Desc	ription		Date	Verificatio	n	QC Inspector
Doc/Data					<u> </u>										
Equip/Tooling							1		:						
Operator															
Material	Щ														
Setup	Ш														
Other	Ш						1								
Process	Ш														
Supplier	Ш						İ								
Training	Ш			İ											
Unapproved		<u> </u>			<u> </u>										
<b>]</b>							AUI	LT CATE	GORY	,	_				······································
Landi		1			_	General	_	<b>.</b> .		ı		1		_	1
ŀ	Щ	Bending				Bend	<u></u>	Grain			_	Ovalized			Pressure/Forced
		Centre No	ot Conce	ntric to	o/s	BOM/Route	<u> </u>	Hardwa		ļ		Over/Under			Temperature/Cure
		Cracks				Broken/Damaged	$\vdash$	<b>-</b>   `	ion Incomplete			Part Incorred		_	Weld
1		Crushed/	Crimped		_	Burrs		-	ions Incomplete/	'Unclear		Part Lost/Mi	ssing		Wrong Stock Pulled
	ł	Cuffs				Contamination		Mainte	enance			Part Moved			

Mislabeled

Out of Calibration

Out of Sequence

Outside Dimensions

Misread

Offset

Countersink

Cut Too Short

Drill Holes

Drawing

Finish

Folio

Positioned Wrong

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

Work	Order	ID	107643
, , , <del>, , , , , , , , , , , , , , , , </del>	~		

\*107643\*

Page 4

September-27-1.	3 1:05:12 PM			1 ( ) /	/ <b>N4.</b> 3						1 age +
Item ID: Revision ID: Item Name:	D3043-041 Step Weldment LH			Accept	*N900	<b>040</b>	100	<b>)*</b> s	Setup Star	1 12	S1* S2*
		rt Qty: 1.00 I'd Qty: 1.00	*1* *1*		Cust Item l Customer:	D:				14	. 17
Approvals:	Process Plan:		Date:	Tooling:	D:	ate:	_	R	Run Star	1/1	R1*
	QC:		Date:	SPC (Y/N):		ate:			Stop	*N	R2*
Sequence ID/ Work Center II	Ope O Desc	ration cription		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
200	Touc	h up alodine		0.00					- /		
*200* HandFinish Hand Finishing		Memo		0.00				<u> </u>	J.B.	136	2-4
210	Whit	ز (Ref:4.3.5.1) e Gloss	per QSI005 4.3-Alum	0.00				,	ah	00-	DAS
*210* Powder Coating		Memo START TIME	9:00 22	0.00					\$ 1	5/20	. DAS . 34 9-89
		OVEN TEMF FINISH TIME	PERATURE: 300							.*	
220	Wing	g Walk as per dwg QS	51005 4.4 Batch 11\	L76.05						. 1) .	7
*220* HandFinish		Memo		0.00				14	11_6	Il	13/12/0
Hand Finishing											

										DQA:	Date	•
NCR: Y	es / No				WORK ORDER NON-	100	NFORM	ANCE / UP	DATE			
										QA Closed:	Date	
Work Orde	··				DISPOSITION				AGAINST DE	PARTMENT,	/PROCESS	
WORK OTUC	··				Rework	1		Skid-tube	Crosstube	]	Water Jet	Engineering
Part N	0.				Scrap	1		Machining	Small Fab	Pro	d. Eng. Coor.	Quality
					Use-as-is	1	ĺ	noforming	Finishing		re/Packaging	Other
NCR N	O				Work Order Update			Large Fab	Composite		Supplier	
Root					ption of work order update		nitial		tion	Sign &		
Cause	Date	Step	Qty	(	or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data										į		
Equip/Tooling						1						
Operator												
Material												
Setup												
Other						1						
Process												
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Training		}										
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Landir	ng Gear				General	_	-			-		_
	Bending				Bend	L	Grain			Ovalized		Pressure/Forced
	Centre N	ot Conce	ntric to	o/s	BOM/Route		Hardwa	re .		Over/Under	tolerance	Temperature/Cure
	Cracks				Broken/Damaged	L	Inspecti	on Incomplete		Part Incorre	ct _	Weld
	Crushed/	Crimped		<u> </u>	Burrs		Instruct	ions Incomplete/	'Unclear	Part Lost/M	issing	Wrong Stock Pulled
	Cuffs				Contamination		Mainte	nance		Part Moved		
	Heat Tre	at			Countersink		Mislabe	eled		Positioned \	Vrong	
	Inspection	n Strip in	Tube	Γ	Cut Too Short		Misread	1		Power Loss/	Surge	Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

Work Orde September-27-1				*/	1076	43*						Page 5
Item ID: Revision ID: Item Name:	D3043-041 Step Weldme	nt I H		Accept	*	N900	<b>0401</b>	იი*	Setup	Start Stop	*N:	S1* S2*
Start Date: Required Date: Reference:	10/07/13	Start Qty: 1.00 Req'd Qty: 1.00	*1 <sup>*</sup>			Cust Item I Customer:	D:				IV.	
Approvals:		an:					nte:		Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center II 230 *230* QC Quality Control	)	Operation Description QC3- Inspect Part Finish Memo		Set Up Run H 0.00 0.00		Tool ID		an Accepode Qty	ot Rej Qty		Reject Number	Insp. Stamp
240 *740* Packaging Packaging		Identify as per dwg & Sto	ock Location:		Paris	s8 03A		<del></del>	13	12/1	0	DAS 6 9-89
250 *250* QC Quality Control		QC21- Final Inspection -	- Work Order Releas	e 0.00 0.00				3	ルブ	13-	12-11	

mf 13-12-11

NCR: Yes / No
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											DQA:	Date	e: _	•
NCR: Y	es	/ No				WORK ORDER NON-C	CON	NFORN	/ANCE / UP	DATE	QA Closed:	Date	e:	
Vork Orde	r.					DISPOSITION				AGAINST D	EPARTMENT,	PROCESS		
Part N NCR N	o					Rework Scrap Use-as-is Work Order Update		f Therm	Skid-tube  Machining noforming  Large Fab	Crosstube Small Fab Finishing Composite	→	Water Jet d. Eng. Coor. e/Packaging Supplier		Engineering Quality Other
Root Cause		Date	Step	Qty	Des	otion of work order update or Non-conformance	1	nitial ief Eng		tion cription	Sign & Date	Verification		QC Inspector
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Landir	ng G	iear				General								
		Bending Centre No Cracks Crushed/G Cuffs Heat Trea Inspection Ripples in Torque W	Crimped it n Strip in i Bend	Tube		Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes Drawing		Instruct Mainte Mislabe Misread Offset	ion Incomplete ions Incomplete/ enance eled	/Unclear	Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	ct ssing		Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
		Turning S	eauence			Finish	Г	Out of S	Seguence					

Outside Dimensions

Wave/Twist in Tube

September-27-13 1:05:12 PM

Work Order ID:

107643

Parent Item:

D3043-041

Parent Item Name:

Step Weldment LH

**Start Date:** 10/07/13

Required Date: 10/07/13

Start Qty: 1.00

Required Qty: 1.00

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Comments:	IPP Rev :A Nev	w Issue JLM	05-1	1-01									
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2622-120C	· · · · · · · · · · · · · · · · · · ·	Manufactured	No			100	Each	226.7700	1	1	11/12	//:/3	
Step Extrusion									<u> </u>		1111	// <u>'</u> _/	
				<b>Location</b>		Loc Oty	<u>Lo</u>	c Code					
				HALL		123							
				105	575	123							
		•		WA003		103.77							
				101	765	89.8				<i></i>			
				815		4				<del> </del>			
				897		7.87							
				980	124	2.1	<b>.</b> .	256 0000			1	1	
D2734		Manufactured	No			120	Each	256.0000	1	1	14	12.11.	12
Step End Plate									·		-/-	1-1-11-	(~)—
				<b>Location</b>		Loc Qty	<u>Lc</u>	oc Code					
į.				WA003		256							
•					618	84			/				
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D2734		Manufactured	No	7.,		160	Each	256.0000	1	1	11	,	
Step End Plate		Manufactured	110			100	Buon	230.0000		1	11	13.12	.02
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				845		10							
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NCR:	⁄es	/ No				WORK ORDER NON-	COI	NFORM	<b>JANCE / UF</b>	PDATE		•			
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Work Orde	or.					DISPOSITION				AGAINST D	EΡ	ARTMENT	PROCESS		
VVOIR OIG	٠٠.					Rework	7		Skid-tube	Crosstube	٦		Water Je	t	Engineering
Part I	۷o.					Scrap	1	ſ	Machining	Small Fab	1	Proc	d. Eng. Coor		Quality
	•					Use-as-is		Therm	noforming	Finishing		Rec/Stor	e/Packaging	<u> </u>	Other
NCR I	۷o.					Work Order Update	]		Large Fab	Composite			Supplie	rL_	
Root					Descri	ption of work order update	Τ	Initial	A	ction	Т	Sign &			1
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Setup		i	ļ		ł I				1						
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			<u></u>				AUI	LT CATE	GORY						
Land	ing (	Gear				General		_		_	_			_	-
	L	Bending			<u> </u>	Bend	<u> </u>	Grain			-	Ovalized		L	Pressure/Forced
		Centre N	ot Conce	ntric to	o/s	BOM/Route	_	Hardwa	ire		Ц٩	Over/Under	tolerance		Temperature/Cure
	L	Cracks			_	Broken/Damaged		Inspecti	ion Incomplete	_	_ F	Part Incorred	ct	_	Weld
		Crushed/	Crimped			Burrs		Instructions Incomplete/Unclear			_ [	Part Lost/Mi	ssing	L	Wrong Stock Pulled
		Cuffs				Contamination		Maintenance				Part Moved			
		Heat Trea	at			Countersink		Mislabeled			_ f	Positioned <b>V</b>	Vrong		-
	Г	Inspectio	n Strip in	Tube		Cut Too Short		Misread	Ė		ŀ	Power Loss/	Surge		Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing Finish

September-27-13 1:05:12 PM

Work Order ID: Parent Item: Parent Item Name:	107643 D3043-041 Step Weldment LH							Date: 10/07/13 Qty: 1.00	Required Date: 10/07/13 Required Oty: 1.00
D3040-1 Mounting Lug		Manufactured	No		120	Each	17.0000	2	2 /13.11.13
				Location WA003 80808	Loc Qty 17 17		Loc Code	2	- - <i>N</i>
D3040-3 Mounting Lug		Manufactured	No		100	Each	27.0000	2	2 /13.11.13
				Location WA003	<u>Loc Oty</u> 27 27		Loc Code	<del></del>	_

											DQ	λA: _	Date	e: _	•	
NCR: Y	es /	/ No				WORK ORDER NON-C	O	NFORM	MANCE / UP	DATE						
	•								-		QA Close	ed:	Dat	e:		
Work Order:						DISPOSITION	AGAINST DEPARTN					NT/F	PROCESS			
WOIR OIG			<del></del>			Rework			Skid-tube	Crosstube	1		Water Jet	$\neg$	Engineering	
Part N	lo.					Scrap			Machining	Small Fab	] F	Prod	. Eng. Coor.		Quality	
						Use-as-is Thermoforming				Finishing					Other	
NCR N	No					Work Order Update			Large Fab	Composite	]		Supplier			
Root	Ī			Į	Descri	ption of work order update		nitial	Ad	ction	Sign &			Т		
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	cription	Date		Verification		QC Inspector	
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Operator											1			-		
Material														1		
Setup					İ		l					İ		l		
Other														ŀ		
Process							İ				1					
Supplier														ļ		
Training	$\Box$			}												
Unapproved	$\Box$										<u> </u>					
						F.	AUL	T CATE	GORY							
Landi	ng Ge	ear				General		_		_	_		-			
	Bending					Bend	L	Grain			Ovalized	Ovalized			Pressure/Forced	
		Centre No	ot Conce	ntric to	o/s	BOM/Route		Hardwa	ire		Over/Un	der t	olerance		Temperature/Cure	
		Cracks				Broken/Damaged		Inspect	ion Incomplete		Part Inco	rrect	: [		Weld	
		Crushed/	Crimped			Burrs		Instructions Incomplete/Unclear				Part Lost/Missing			Wrong Stock Pulled	
	$\Box$	Cuffs				Contamination		Maintenance				Part Moved				
	$\square$	Heat Trea	ıt			Countersink	Г	Mislabe	eled		Positione	ed W	rong			
	П	nspectio	n Strip in	Tube		Cut Too Short		Misread	d		Power Lo	oss/S	urge	$\Box$	Other	

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish





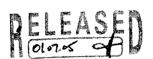
DESIG	ip	DRAWN BY	DART AER	ROSPACE PORT HADLOCK, W		INC.
CHEC	(EO)#	APPROVED A	D3043	***	SHE	REV. A ET 1 OF 2
DATE			TITLE			SCALE
01.0	6.28		A119 STEP WEI	LDMENT		NTS
Α		01.06.28	NEW ISSUE			

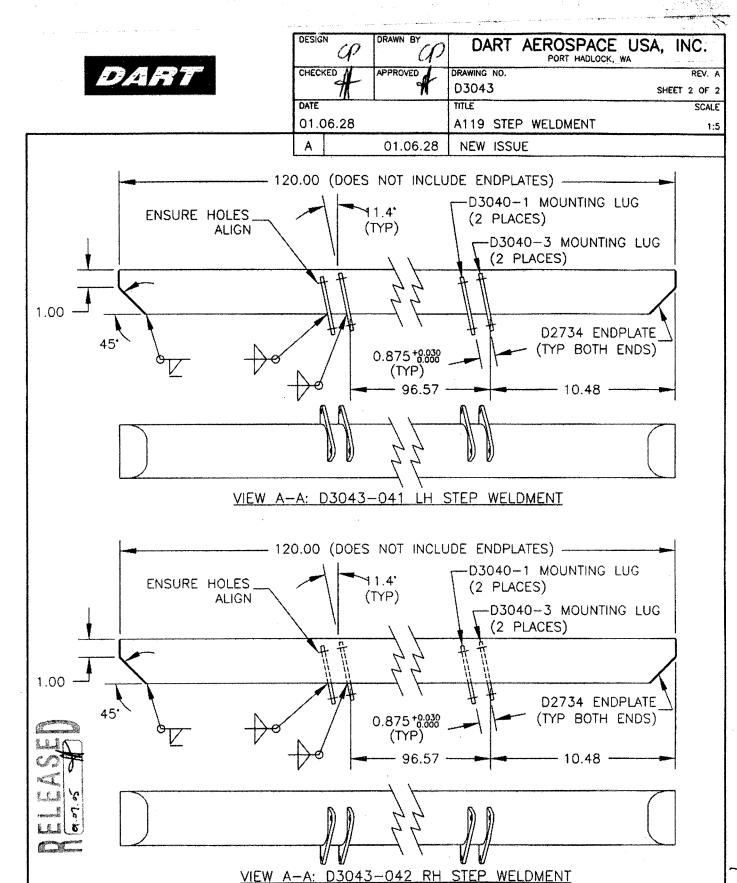
### **PARTS LIST:**

Qty -041	Qty -043	Part Number	Description	
X		D3043-041	STEP WELDMENT, LH	***************************************
	Х	D3043-042	STEP WELDMENT, RH	
1	1	D2622-120	STEP EXTRUSION	
2	2	D3040-1	MOUNTING LUG	
2	2	D3040-3	MOUNTING LUG	***************************************
2	2	D2734	ENDPLATE	
·				***************************************

#### NOTES:

- 1) MANUFACTURE FROM D2622-120 EXTRUSION
- 2) WELD PER DART QSI 004. ALL WELDS SHOULD BE 100% VISUALLY INSPECTED BY A **QUALIFIED INSPECTOR PER DART QSI 004**
- 3) FINISH: ACID ETCH & ALODINE ASSEMBLY PER DART QSI 005 4.1 POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3 BLACK ANTI-SKID PAINT TOP SURFACE OF STEP TO BOTTOM OF TOP RADIUS PER DART QSI 005 4.4
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED





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